TS 6380 DSC:SWT

## ABSTRACT

## JOINING EXPANDABLE TUBULARS

A method of joining expandable tubulars includes joining the tubulars by forge welding and flushing a reducing flushing gas around the heated tubular ends during at least part of the forge welding operation such that oxides are removed from the forge welded tubular ends and the amount of irregularities between the forge welded tubular ends is limited.